



# Flammable Gas Sensor

(Model: MP-4C)

# Manual

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Zhengzhou Winsen Electronics Technology CO., LTD.

## MP-4C Flammable Gas Sensor

MP-4 model with advanced planar construction is comprised of heater and metal oxide semiconductor material of subminiature  $\text{Al}_2\text{O}_3$  ceramic plate, fetch out electrode down-lead, encapsulation in metal base and cap. When the target gas exists, the sensor's conductivity is more higher along with the gas concentration rising. Please use simple electrocircuit, convert change of conductivity to correspond output signal of gas concentration. The product is suitable for the common gases such as Alcohol, Acetic acid and so on have very good anti-interference ability.

### Features:

- \* Fast response and resume
- \* Highest sensitivity
- \* Excellent stability and long life

### Application

It is widely used in domestic gas leakage alarm, industrial flammable gas alarm and portable gas detector.

### Technical Parameters

Model			MP-4C
Sensor Type			Flat surfaced
Standard Encapsulation			Metal cap
Target Gas			CH <sub>4</sub> , Nature gas, marsh gas
Detection range			300~12000ppm (methane, natural gas)
Standard Circuit Conditions	Loop Voltage	$V_c$	$\leq 24\text{V DC}$
	Heater Voltage	$V_H$	$5\text{V} \pm 0.1\text{V AC or DC}$
	Load Resistance	$R_L$	Adjustable
Sensor character under standard test conditions	Heater Resistance	$R_H$	$90\Omega \pm 5\Omega$ (room temp.)
	Heater consumption	$P_H$	$\leq 350\text{mW}$
	Sensitive resistance	$R_S$	$1\text{K}\Omega \sim 20\text{K}\Omega$ (in 5000ppm CH <sub>4</sub> )
	Sensitivity	$S$	$R_0(\text{in air})/R_S(5000\text{ppm CH}_4) \geq 5$
	Concentration Slope	$\alpha$	$\leq 0.6(R_{5000\text{ppm}}/R_{1000\text{ppm CH}_4})$
Standard test conditions	Temp. Humidity	$20^\circ\text{C} \pm 2^\circ\text{C}; 55\% \pm 5\%\text{RH}$	
	Standard test circuit	$V_c: 5\text{V} \pm 0.1\text{V}; V_H: 5\text{V} \pm 0.1\text{V}$	
	Preheat time	Not less than 48 hours	
	O <sub>2</sub> content	21% (not less than 18%) O <sub>2</sub> concentration effects initial value, sensitivity and repeatability.	
Lifespan			10 years

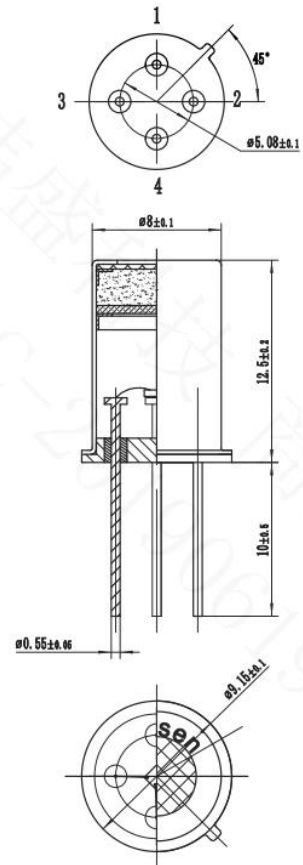


Fig1. Sensor structure

## Basic circuit

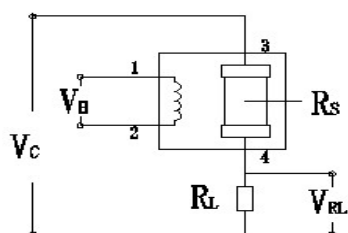


Fig2. Test circuit for MP-4C

This circuit shows the basic measuring circuit of sensor. Two voltages should be applied to this sensor: heating voltage ( $V_H$ ) and circuit voltage ( $V_C$ ).  $V_H$  is used for supplying a certain temperature which can be DC or AC.  $V_{RL}$  is the voltage on the load resistance ( $R_L$ ) which connects to the sensor in series.  $V_C$  is supply the test voltage for  $R_L$  and it must be DC.

## Characterization

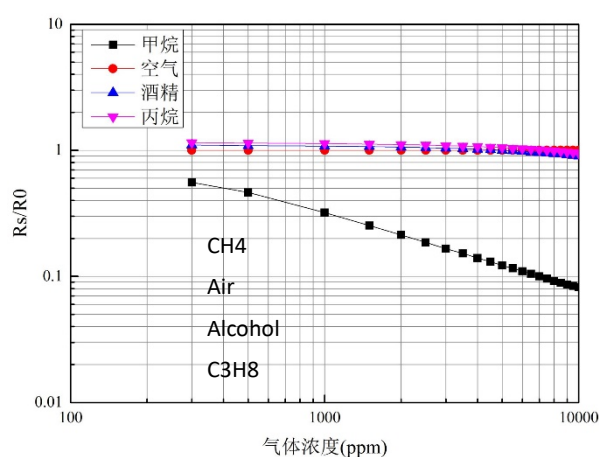


Fig3. Typical Sensitivity Curve

The ordinate is resistance ratio of the sensor ( $R_s/R_0$ ), the abscissa is concentration of gases.  $R_s$  means resistance in target gas,  $R_0$  means resistance of sensor in clean air. All tests are finished under standard test conditions.

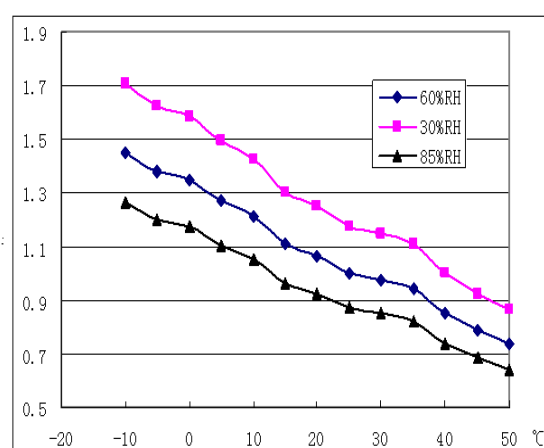


Fig4. Typical temperature/humidity characteristics

The ordinate is resistance ratio of the sensor ( $R_s/R_{s0}$ ).  $R_s$  means resistance of sensor in 5000ppm  $CH_4$  gas under different tem. and humidity.  $R_{s0}$  means resistance of the sensor in 5000ppm  $CH_4$  gas under 20°C/65%RH.

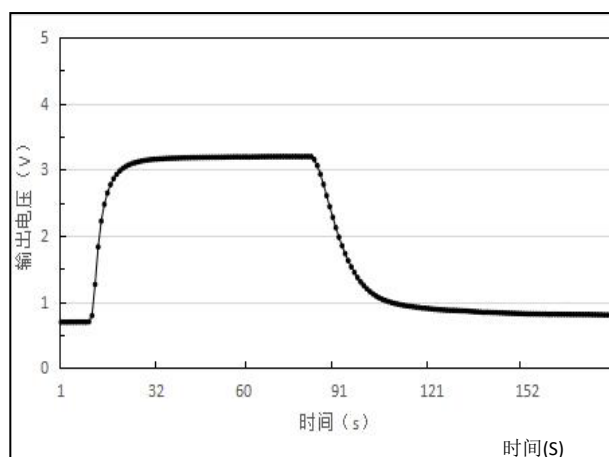


Fig5. Response and Resume curve

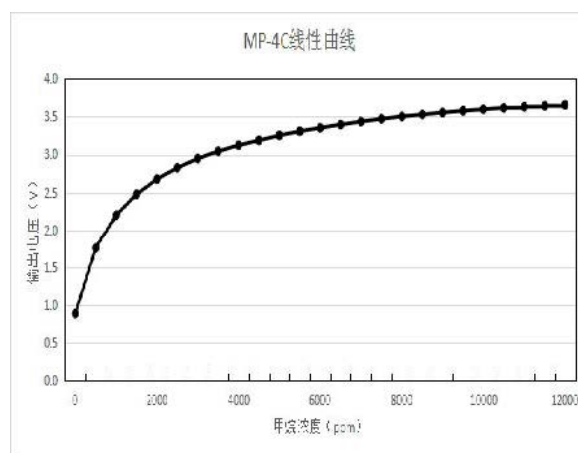
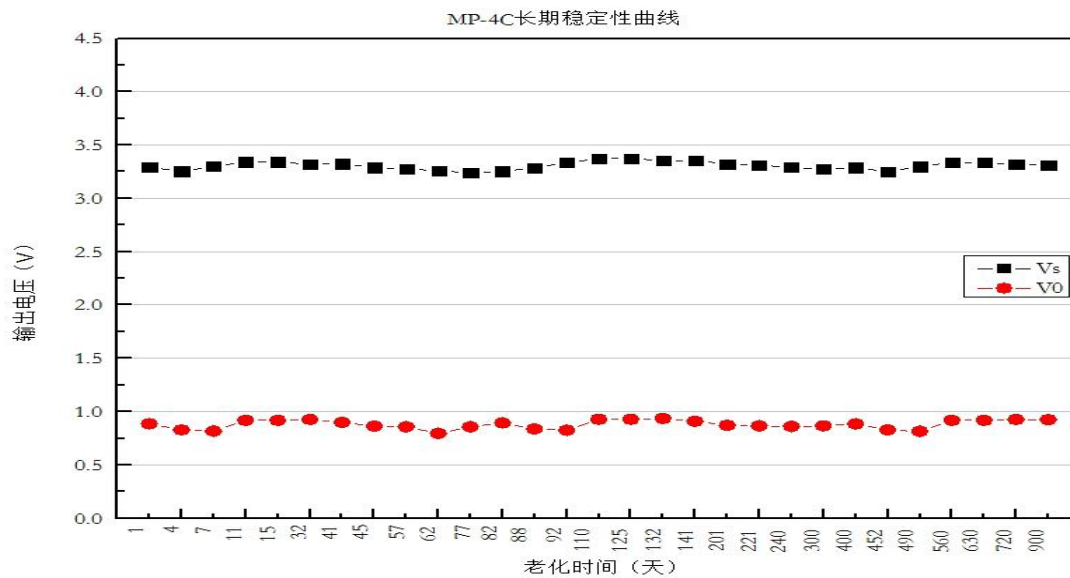


Fig6. Linear curve

## Long-term Stability



**NOTE:** All the test is finished in standard test conditions, methane concentration is 5,000ppm. the abscissa is observing time and the ordinate is  $V_{RL}$ .

## Cautions

### 1. Following conditions must be prohibited

#### 1.1 High Corrosive gas

If the sensors are exposed to high concentration corrosive gas (such as  $H_2S$ ,  $SO_x$ ,  $Cl_2$ ,  $HCl$  etc.), it will not only result in corrosion of sensors structure, also it cause sincere sensitivity attenuation.

#### 1.2 Alkali, Alkali metals salt, halogen pollution

The sensors performance will be changed badly if sensors be polluted by alkali metals salt especially brine, or be exposed to such as fluorine.

**Fig7.** Long-term Stability

sprayed  
halogen

#### 1.3 Touch water

Sensitivity of the sensors will be reduced when spattered or dipped in water.

#### 1.4 Freezing

Do avoid icing on sensor's surface, otherwise sensing material will be broken and lost sensitivity.

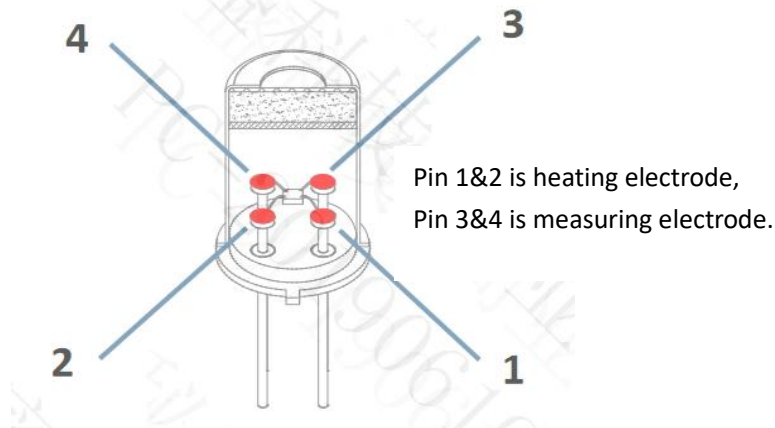
#### 1.5 Applied higher voltage

Applied voltage on sensor should not be higher than stipulated value, even if the sensor is not physically damaged or broken, it causes down-line or heater damaged, and bring on sensors' sensitivity characteristic changed badly.

#### 1.6 Voltage on wrong pins

As Fig8, Pin 1&2 connects to heater circuit, Pin 3&4 connects to measuring circuit; Under the requested conditions, heating and measuring can use the same power circuit.

NOTE: the two pins near the protuberance mark is heating electrode.

**Fig8.Pin Schematic Diagram****2 .Following conditions should be avoided****2.1 Water Condensation**

Indoor conditions, slight water condensation will influence sensors' performance lightly. However, if water condensation on sensors surface and keep a certain period, sensors' sensitive will be decreased.

**2.2 Used in high gas concentration**

No matter the sensor is electrified or not, if it is placed in high gas concentration for long time, sensors characteristic will be affected.

**2.3 Long time storage**

The sensors resistance will drift reversibly if it's stored for long time without electrify, this drift is related with storage conditions. Sensors should be stored in airproof bag without volatile silicon compound. For the sensors with long time storage but no electrify, they need long galvanical aging time for stability before using. The suggested aging time as follow:

**Stable2.**

Storage Time	Suggested aging time
Less than one month	No less than 48 hours
1 ~ 6 months	No less than 72 hours
More than six months	No less than 168 hours

**2.4 Long time exposed to adverse environment**

No matter the sensors electrified or not, if exposed to adverse environment for long time, such as high humidity, high temperature, or high pollution etc., it will influence the sensors' performance badly.

**2.5 Vibration**

Continual vibration will result in sensors down-lead response then break. In transportation or assembling line, pneumatic screwdriver/ultrasonic welding machine can lead this vibration.

**2.6 Concussion**

If sensors meet strong concussion, it may lead its lead wire disconnected.

**2.7 Usage Conditions**

For sensor, handmade welding is optimal way. The welding conditions as follow:

- Soldering flux: Rosin soldering flux contains least chlorine
- homothermal soldering iron
- Temperature:  $\leq 350^{\circ}\text{C}$
- Time: less than 3 seconds

If disobey the above using terms, sensors sensitivity will be reduced.

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