HFD3-H

MINIATURE 3TH SIGNAL RELAY



Features

- 3th signal relay
- Surge withstand voltage up to 2500VAC
- Low coil power at 50mW.
 Coil (5V) operating current≤10mA
- Bifurcated contacts
- Meets IEC 62368-1
- SMT and DIP types available
- Single side stable and latching type available
- Products compliant with IEC 60079 available
- Products compliant with IEC 60335-1 available

RoHS compliant

CONTACT DATA

Contact arrangement		2C	
Contact resistance ¹⁾		100mΩ max. (at 10mA 30mVDC)	
Contact mater	rial	Ag alloy+Au plated	
Contact rating(Res. load)		1A 30VDC,2A 30VDC,0.5A 110VDC 0.5A 125VAC,0.5A 277VAC	
Max. switching	g voltage	277VAC/110VDC	
Max. switching	g current	2A	
Max. switching	g power	138.5VA/60V	
Min. applicable load ²⁾		10mV 10µA	
Mechanical endurance		5×10 ⁷ OPS	
Electrical endurance	2×10 ⁵ OPS (Ag alloy+Au pla 1A 30VDC, Resistive load, 70°C, 1s on 9s 1×10 ⁵ OPS (Ag alloy+Au pla 0.5A 110VDC, Resistive load, 70°C, 1s on 9s 1×10 ⁵ OPS (Ag alloy+Au pla 0.5A 125VAC, Resistive load, 70°C, 1s on 9s 1×10 ⁵ OPS (Ag alloy+Au pla 0.5A 277VAC, Resistive load, 70°C, 1s on 9s		

Notes: 1) The data shown above are initial values.

- 2) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.
- 3) The electrical endurance is from the tests of one set of open contacts or one sets of close contacts.

CHARACTERISTICS

Insulation	res	istance	1000MΩ (500VDC)		
Dielectric	Ве	tween open contacts	750VAC 1min		
	Ве	tween coil & contacts	2000VAC 1mir		
strength	Ве	tween contact sets	1500VAC 1mir		
Surge withstand		tween open contacts 0X160µs)	1500V(FCC part 6		
voltage		etween coil & contacts X10µs)	2500V(Telecordia)		
Operate ti	me	(Set time)	5ms max.		
Release ti	ime	(Reset time)	5ms max.		
Shock		Functional	735m/s ²		
resistance	9	Destructive	980m/s ²		
Vibration		Functional	10Hz~55Hz 3.3mm DA		
resistance		Destructive	10Hz~55Hz 5.0mm DA		
Humidity			5% to 85%RH		
Ambient to	emp	perature	-40°C to 70°C		
Termination			DIP,SMT		
Unit weight			Approx. 2g		
Moisture sensitivity levels (Only for SMT type, JEDEC-STD-020)			MSL-3		
Construction			Plastic sealed		
-			-		

Notes: 1)The data shown above are initial values.

COIL

	Single side stable	See table"COIL DATA"		
Coil power	1 coil latching	See table"COIL DATA"		
	2 coil latching	See table"COIL DATA"		
Temperature rise	≤50K(1A Load,at 70°C)			

SAFETY APPROVAL RATINGS

UL/CUL		1A 30VDC 70°C
	Ag alloy+Au plated	2A 30VDC 40°C
		0.5A 110VDC 70°C
		0.5A 125VAC 70°C
		0.5A 277VAC 70°C
TUV		1A 30VDC 70°C
	Ag alloy+Au plated	2A 30VDC 40°C
		0.5A 110VDC 70°C
		0.5A 125VAC 70°C
		0.5A 277VAC 70°C

Notes: 1) Only typical loads are listed above. Other load specifications can be available upon request.



COIL DATA

Single side stable

Coil Code	Nominal Voltage VDC¹)	Initial Pick-up Voltage VDC max.	Initial Drop-out Voltage VDC max.	Coil Resistance Ω	Nominal current mA	Nominal Power mW approx	Max. Voltage VDC ⁴⁾
HFD3-H/1.5	1.5	1.2	0.15	45×(1±10%)	33.3	50	3
HFD3-H/2.4	2.4	1.92	0.24	115×(1±10%)	20.8	50	4.8
HFD3-H/3	3	2.4	0.30	180×(1±10%)	16.7	50	6
HFD3-H/4.5	4.5	3.6	0.45	405×(1±10%)	11.1	50	9
HFD3-H/5	5	4.0	0.5	500×(1±10%)	10.0	50	10
HFD3-H/6	6	4.8	0.6	720×(1±10%)	8.3	50	12
HFD3-H/9	9	7.2	0.9	1620×(1±10%)	5.6	50	18
HFD3-H/12	12	9.6	1.2	2880×(1±10%)	4.2	50	24
HFD3-H/24	24	19.2	2.4	8229×(1±10%)	2.9	70	48

1 coil latching

Coil Code	Nominal Voltage VDC ¹⁾	Initial Set Voltage VDC max. ¹⁾	Initial Reset Voltage VDC max. ¹⁾	Coil Resistance ¹⁾ Ω	Nominal current mA	Nominal Power mW approx	Max. Voltage VDC ⁴⁾
HFD3-H/1.5-L1	1.5	1.2	1.2	45×(1±10%)	33.3	50	3
HFD3-H/2.4-L1	2.4	1.92	1.92	115×(1±10%)	20.8	50	4.8
HFD3-H/3-L1	3	2.4	2.4	180×(1±10%)	16.7	50	6
HFD3-H/4.5-L1	4.5	3.6	3.6	405×(1±10%)	11.1	50	9
HFD3-H/5-L1	5	4.0	4.0	500×(1±10%)	10.0	50	10
HFD3-H/6-L1	6	4.8	4.8	720×(1±10%)	8.3	50	12
HFD3-H/9-L1	9	7.2	7.2	1620×(1±10%)	5.6	50	18
HFD3-H/12-L1	12	9.6	9.6	2880×(1±10%)	4.2	50	24
HFD3-H/24-L1	24	19.2	19.2	8229×(1±10%)	2.9	70	48

2 coil latching

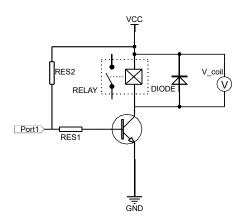
Coil Code	Nominal Voltage VDC¹)	Initial Set Voltage VDC max. ¹⁾	Initial Reset Voltage VDC max. ¹⁾	Coil Resistance ¹⁾ Ω	Nominal current mA	Nominal Power mW approx	Max. Voltage VDC ⁴⁾
HFD3-H/1.5-L2	1.5	1.2	1.2	32×(1±10%)	46.7	70	3
HFD3-H/2.4-L2	2.4	1.92	1.92	82×(1±10%)	29.2	70	4.8
HFD3-H/3-L2	3	2.4	2.4	129×(1±10%)	23.3	70	6
HFD3-H/4.5-L2	4.5	3.6	3.6	289×(1±10%)	15.6	70	9
HFD3-H/5-L2	5	4.0	4.0	357×(1±10%)	14.0	70	10
HFD3-H/6-L2	6	4.8	4.8	514×(1±10%)	11.7	70	12
HFD3-H/9-L2	9	7.2	7.2	1157×(1±10%)	7.8	70	18
HFD3-H/12-L2	12	9.6	9.6	2057×(1±10%)	5.8	70	24
HFD3-H/24-L2	24	19.2	19.2	3840×(1±10%)	6.3	150	48

COIL DATA

Notes: 1)The data shown above are initial values.

2) To supply rated step voltage to coil is the foundation of relay proper operation. Please make sure the applied voltage to the coil reach at rated values.

Please refer to the typical diagram below for single side stable relay. The "V coil" is the rated voltage.:



- 3) In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.
- 4) For monostable relays, if you need to drop down voltage and hold mode after reliably operating,make sure that the effective value of holding voltage is not less than 60% of the rated voltage.
- 5) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- 6) When user's requirements can't be found in the above table, special order allowed.
- 7) During the relay pick-up or drop-out processes, there are stages of contact pressure change, contact vibration and unstable contact etc. When the voltage applied to coil is gradually changed, it will lengthen the unstable stage and affect relay endurance. To reduce this influence, please apply step voltage(switching circuit) to relay coil.

ORDERING INFORMATION HFD3-H/ 12 -L1 S R (XXX)**Type** 1.5, 2.4, 3, 4.5, Coil voltage 5, 6, 9, 12, 24VDC L1: 1 coil latching L2: 2 coil latching Sort Nil: Single side stable Terminal type S: Standard SMT \$1: Short terminal SMT Nil: DIP R: Tape and reel packing (Only for SMT type)1) Packing style Nil: Tube packing(Only for DIP type) Special code 3) XXX: Customer special requirement; Nil: Standard

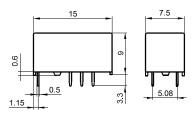
- Notes: 1) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 12 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.
 - 2) When coil sort, terminal type or packing style are needed, pleaes add "-" after coil voltage is selected. For instance, HFD3-H/12-SR.
 - 3) The customer special requirement express as special code after evaluating by Hongfa.
 - 4) The standard tube length is 624mm, Any special requirement needed, please contact us for more details.
 - 5) For products that should meet the explosion-proof requirements of "IEC 60079 series", please note [Ex] after the specification while placing orders. Not all products have explosion-proof certification, so please contact us if necessary, in order to select the suitable products.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

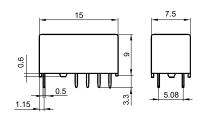
Unit: mm

Single side stable & 1 coil latching

Outline Dimensions (DIP type)

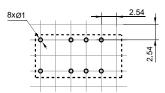


2 coils latching

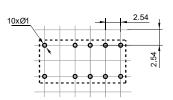


Single side stable & 1 coil latching

PCB Layout (DIP type) (Bottom view)

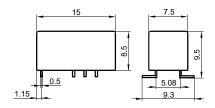


2 coils latching

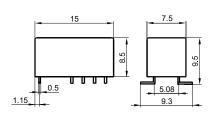


Single side stable & 1 coil latching

Outline Dimensions (S type: Standard SMT)

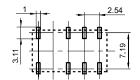


2 coils latching

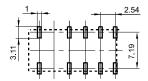


Single side stable & 1 coil latching

PCB Layout (S type: Standard SMT) (Bottom view)



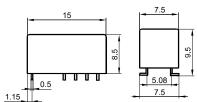
2 coils latching



Single side stable & 1 coil latching

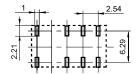
Outline Dimensions (S1: Short terminal SMT) 5.08

2 coils latching

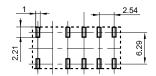


Single side stable & 1 coil latching

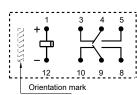
PCB Layout (S1: Short terminal SMT) (Bottom view)



2 coils latching







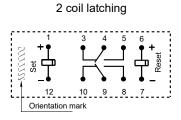
Single side stable

No energized condition

1 coil latching

Reset condition

Orientation mark

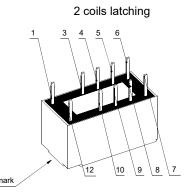


Reset condition

Single side stable & 1 coil latching

Pin Layout

10 12 Orientation mark Orientation mark



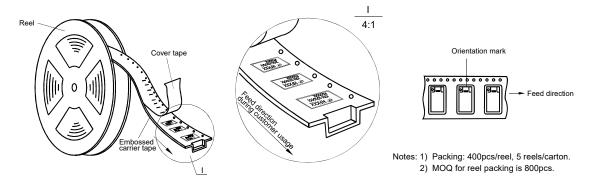
Remark: 1) The pin dimension of the product outline drawing is the size before tinning (it will become larger after tinning), and the mounting hole size is the recommended design size of the PCB board hole. The specific PCB board hole design size can be mapped and adjusted according to the actual product.

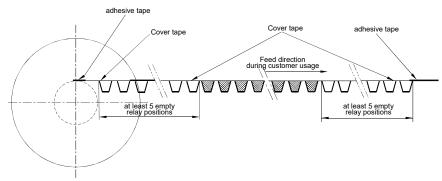
2) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm

- and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.
- 3) The tolerance without indicating for PCB layout is always ±0.1mm.

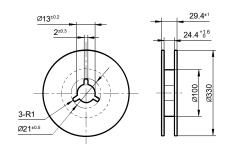
TAPE PACKING Unit: mm

Direction of Relay Insertion

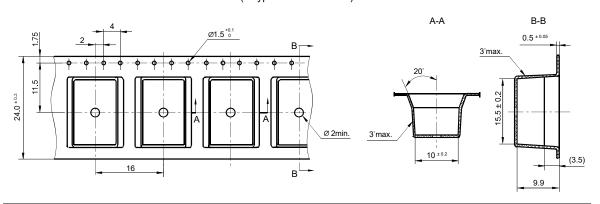




Reel Dimensions



Tape Dimensions (S type: Standard SMT)

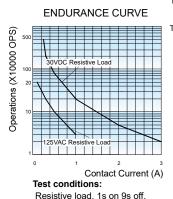


TAPE PACKING Unit: mm

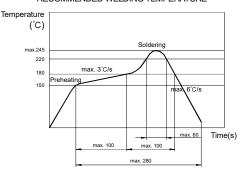
Tape Dimensions (S1: Short terminal SMT) A-A В-В 0.5 ± 0.05 3°max $\phi + \phi$ 24.0 Ø 2min. 3°max 8 ± 0.2 (3.5)16 9.9 CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER

Contact Voltage 10uA 10mA Contact Current



REFLOW WELDING, TEMPERATURE ON PCB BOARD RECOMMENDED WELDING TEMPERATURE



Notice

- This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly. To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out
- Notingle.

 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- For a monosteady state relay, after the relay is reliably operated, if it needs to be kept under pressure, make sure that the effective value of the voltage is not less than 60 % of the rated voltage;

- value of the voltage is not less than 60 % of the rated voltage;
 6) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
 7) For 2 coil latching relay,do not emergize voltage to "set" coil and "reset" coil simultaneously.
 8) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
 9) Please use wave soldering or manual soldering for straight-in relay. If you need reflow welding, please confirm the feasibility with us.
 10)Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB

- on PCB.

 11)Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.

 12)Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of ≤30°C and ≤60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25°C±5°C, ≤10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50°C±5°C, ≤30% RH.

 13)When applied with continuous current, the heat from relay coil will age its isolation. Thus, please do not ground connected the coil to reduce electrical errosion if possible. And please provide protection circuit to avoid broken wire and losses.

 14)Please make sure that there are no silicon-based substances (such as silicon rubber, silicone oil, silicon-based coating agents, silicon fillers, etc.) around the relay, because it will generate silicon-containing volatile gas, which may cause poor contact in case of silicon-containing volatile gas sticking on contact.

- silicon-containing volatile gas sticking on contact.

 15)About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of
- 16)During the relay pick-up or drop-out processes, there are stages of contact pressure change, contact vibration and unstable contact etc. When the voltage applied to coil is gradually changed, it will lengthen the unstable stage and affect relay endurance. To reduce this influence, please apply step voltage(switching circuit) to relay coil.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only

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